

Work Order ID 160699

Tuesday, June 06, 2017 7:07:33 AM

160699

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Item ID: D3065-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Leg Assembly
 Start Date: 5/4/2017 Start Qty: 50.00 *50*
 Required Date: 5/11/2017 Req'd Qty: 50.00 *50*
 Reference: Cust Item ID:
 Customer:

Approvals: Process Plan: u Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3065	Rev B <u>✓</u>

100	Small Fab	0.00							
100									
Small Fab	Memo	4.50							
Small Fab	Assemble as per Dwg D3065 and Identify as D3065-041								

25x 17/07/18 DAS 36 9-89

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	1.00							
Quality Control									

DAS
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9-89

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120	Identify as per dwg & Stock Location: WA002	0.00							
120									
Packaging	Memo	0.50							
Packaging	LOCATION : WA002								

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Item ID: D3065-041 Accept ***N900040100*** Setup Start ***NS1***
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Item Name: Step Leg Assembly
Start Date: 5/4/2017 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 5/11/2017 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	5.00							
Quality Control									

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D3065-041

Required Date: 5/11/2017

Required Qty: 50.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-1		Manufactured	No			100	Each	71.0000	1	50			
D3065-1 Step Spacer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				71					
					158573			11					
					159108			20					
					160748			40					
D3065-3		Manufactured	No			100	Each	73.0000	1	50			
D3065-3 Step Spacer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				73					
					158836			13					
					160740			60					
D3065-5		Manufactured	No			100	Each	51.0000	2	100			
D3065-5 Step Leg													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				51					
					157253			11					
					159095			40					

Picklist Print

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Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 5/4/2017

Required Date: 5/11/2017

Start Qty: 50.00

Required Qty: 50.00

D3065-7 Manufactured No

100 Each 200.0000 1 50

D3065-7

Step Spacer

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Location

Loc Qty

Loc Code

GA 200
160733 120
160742 80

MS20470AD4-4 Purchased No

100 Each 2,548.000 30

MS20470AD4-4

Rivet, Universal Head

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Location

Loc Qty

Loc Code

GA 2168
M136851 181
M137166 153
M137371 1834
ST310 380
M132803 380

465
285